Effective and energy-conscious temperature control. Significantly increasing productivity.
**integrat direct** is innovative gwk-technology for cooling, multiple temperature control and temperature monitoring for plastic processing. By means of the integrat direct temperature control processes perform in a safe, reproducible, quick and simple way.

We have combined the advantages of traditional water distributors, of impulse cooling systems and continuously operating temperature control devices while eliminating the disadvantages of each of these systems.

- **Lower energy costs**
- **Increase process reliability**
- **Minimize reject rates**
- **Improve parts quality**

*R version with automatic flow rate control*  
*B version with manual setting of flow rate*
Modular flow control for water up to 95 °C / 120 °C

- Permanent multi-circuit temperature control for segmented mould heating and cooling in modular design
- Individual temperature control of up to 128 temperature control circuits
- Highly efficient direct cooling
- No pump / no heating / no heat exchanger = Minimizing of wear parts = Optimized availability
- Temperature control / regulation optionally via return or external temperature sensor in the mould
- Setting and monitoring of flow rate (B version)
- Setting and regulation of flow rate (R version)
- Continuity of the temperature control process through permanently regulating valves (R version)
- Mould check flow measurement
- Pneumatic mould draining of the circuits by cascade or parallel connection (option)
- Hose rupture safety device (option)
- Display of service intervals
- Graphic display of the process data
- Intelligent process data management
- Network compatible control system
- Interface compatible microprocessor control

Advantages:
- Individual closed-loop control of the flow rate for each circuit (Version R)
- Optimum process control through setting, regulation and continuous monitoring of the return water temperature and the flow rate (Version R)
- Energy saving up to 70 %
- Optimum parts quality during the complete production process
- Touch screen with simple, intuitive operation
- Perfect integration into injection moulding machines possible, close to the mould
- Low complexity in terms of pipes and hoses

Technical data and standard equipment

<table>
<thead>
<tr>
<th>Type (B = Basic version, R = Control version)</th>
<th>itd B</th>
<th>itd R</th>
</tr>
</thead>
<tbody>
<tr>
<td>Medium</td>
<td>water</td>
<td>water</td>
</tr>
<tr>
<td>Maximum temperature standard version/ high-temperature version ( °C)</td>
<td>120</td>
<td>95 / 120</td>
</tr>
<tr>
<td>Max. heating / cooling capacity per circuit (kW)</td>
<td>44</td>
<td>44</td>
</tr>
<tr>
<td>Flow rate (l/min)</td>
<td>1.8 up to 32</td>
<td>1.8 up to 32</td>
</tr>
<tr>
<td>Maximum operating pressure (bar)</td>
<td>10 / 16</td>
<td>10 / 16</td>
</tr>
<tr>
<td>Flow monitoring</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Flow control</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Return temperature monitoring</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Temperature setting of external water supply</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Return temperature control</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Common supply temperature for all circuits</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>On/Off of individual circuits possible</td>
<td>manual</td>
<td>automatic</td>
</tr>
<tr>
<td>Limited control temperature and flow rate</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Process control using graphic display of temperature</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Memory saving of mould data records</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Mould check: checking of flow rate prior to production</td>
<td>manual</td>
<td>automatic</td>
</tr>
<tr>
<td>Mould circuit supply / return connections per circuit</td>
<td>G 1/4&quot;</td>
<td>G 1/4&quot;</td>
</tr>
<tr>
<td>Central cooling water supply connections</td>
<td>G 1/4&quot;</td>
<td>G 1/4&quot;</td>
</tr>
<tr>
<td>Central cooling water return connections</td>
<td>G 1/4&quot;</td>
<td>G 1/4&quot;</td>
</tr>
</tbody>
</table>

1) Temperature difference mould circuit supply/return 20 K
gwk integrat 40 is a modular multi-circuit temperature control system that can be integrated into the overall process for segmented mould temperature control.

- Improve parts quality
- Minimize reject rates
- Increase productivity
- Low space requirement

A visible advantage at first glance of the integrat 40 multi-circuit temperature control system: 6 temperature controllers on a footprint of 60 x 60 cms
Temperature control with minimum space requirement

- Central operating unit with touch screen and coloured display for input and monitoring of the process parameters
- Clearly structured operator guidance and process monitoring by means of tables and charts
- Saving of process data records in the integrated mould management
- Display of operation and error messages as text
- Limit comparator (tolerance monitoring of actual values with alarm report)
- Lowering to safety temperature
- Automatic venting
- Automatic water top up via cooling circuit supply
- Only one central electrical connection
- Only one central cooling water supply with strainer
- Strainer in each circulation medium return
- Flow measurement with digital display for each circuit
- Display of service intervals
- Magnetically coupled stainless steel pumps
- Highly efficient direct cooling with flow regulation
- Central pressure relief in the cooling water supply

Options:
- Hose rupture safety device for cooling water supply
- Connection of external Pt 100 thermocouple
- Mould draining via compressed air
- Interfaces for cable connections: Serial/Profibus
- Cable-free communication interface: Bluetooth (in connection with serial interface)
- Additional operating unit with touch screen for decentralized data input and process monitoring

Technical data

<table>
<thead>
<tr>
<th>Technical Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>integrat 40</td>
</tr>
<tr>
<td>Maximum operating temperature °C</td>
<td>95 / 140(^1)</td>
</tr>
<tr>
<td>Operating pump</td>
<td>peripheral pump</td>
</tr>
<tr>
<td>Maximum flow rate l/min</td>
<td>30</td>
</tr>
<tr>
<td>Maximum pressure bar</td>
<td>5,3</td>
</tr>
<tr>
<td>Motor power kW</td>
<td>0,55</td>
</tr>
<tr>
<td>Heating capacity kW</td>
<td>3</td>
</tr>
<tr>
<td>Weight kg</td>
<td>35</td>
</tr>
<tr>
<td>Process connections supply/return G 1/2&quot;</td>
<td></td>
</tr>
<tr>
<td>Nominal cooling capacity at cooling water temperature of 15 °C and process temperature of 60 °C kW</td>
<td>27</td>
</tr>
<tr>
<td>Number of temperature control modules</td>
<td>2 to 6</td>
</tr>
<tr>
<td>Basic width for connection mm</td>
<td>608</td>
</tr>
<tr>
<td>Height incl. plug connection mm</td>
<td>1720</td>
</tr>
<tr>
<td>Depth incl. manifold mm</td>
<td>545</td>
</tr>
<tr>
<td>Cooling water connections supply/return G 1&quot;</td>
<td></td>
</tr>
</tbody>
</table>

\(^1\) = high-temperature version integrat 40 ht

Technical changes reserved!
The gwk integrat 80 is a modularly constructed multi-circuit temperature control system for the segmented mould temperature control, which can be integrated into the overall process.

- Energy efficient differential pressure control
- Comprehensive process control
- Less installation work
- Low space requirement
High degrees of freedom for all temperature control applications

- Self-optimising modulControl-microcontroller with high control accuracy
- 7" touchscreen for the input, regulation and control of process parameters
- Measurement, digital display and control of the flow rate per circuit
- Integrated operating and service information
- Saving of process data records with integrated tool management (tolerance range monitoring of the actual value with alarm message)
- Network support through VNC server
- Automatic ventilation
- Automatic water top-up directly via cooling water supply
- Only one central power supply
- Only one central cold water inlet with strainer
- Service interval display
- Strainers in each circulating medium return line
- Magnetically coupled stainless steel pumps per circuit with IE 3 motor
- Highly efficient direct, volume-controlled cooling
- Low space requirement

Options:
- Central hose breakage protection in the cooling water circuit
- External Pt 100 temperature probe
- Mould draining via compressed air connection
- Interface connections: serial RS 232, RS 422, RS 485 and Profibus
- Temperature difference control via frequency-controlled pumps
- Expandable to 24 temperature control modules
- 4-circuit distributor vtc with flow and temperature measurement per circuit
- 96 temperature control circuits max. in combination with 4-circuit distributor per temperature control module

Technical data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>integrat 80</td>
<td></td>
</tr>
<tr>
<td>Maximum operating temperature</td>
<td>°C</td>
<td>140</td>
</tr>
<tr>
<td>Operating pump</td>
<td></td>
<td>Magnetically coupled peripheral pump</td>
</tr>
<tr>
<td>Maximum flow rate</td>
<td>l/min</td>
<td>60</td>
</tr>
<tr>
<td>Maximum pressure</td>
<td>bar</td>
<td>6.0</td>
</tr>
<tr>
<td>Motor power</td>
<td>kW</td>
<td>1.0</td>
</tr>
<tr>
<td>Heating capacity</td>
<td>kW</td>
<td>9</td>
</tr>
<tr>
<td>Cooling capacity</td>
<td>kW</td>
<td>84</td>
</tr>
<tr>
<td>Weight</td>
<td>kg</td>
<td>35</td>
</tr>
<tr>
<td>Process connections</td>
<td>supply/return</td>
<td>G ¾&quot;</td>
</tr>
<tr>
<td>Nominal cooling capacity at cooling water temperature of 15 °C and process temperature of 60 °C</td>
<td>kW</td>
<td>62</td>
</tr>
<tr>
<td>Number of temperature control modules</td>
<td></td>
<td>4 to 6</td>
</tr>
<tr>
<td>Basic width for connection</td>
<td>mm</td>
<td>848</td>
</tr>
<tr>
<td>Height incl. plug connection</td>
<td>mm</td>
<td>1998</td>
</tr>
<tr>
<td>Depth incl. manifold</td>
<td>mm</td>
<td>750</td>
</tr>
<tr>
<td>Cooling water connections</td>
<td>supply/return</td>
<td>G 1&quot;</td>
</tr>
</tbody>
</table>

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Increased productivity
In many areas of the industry, cooling and temperature control provides a great potential for increasing productivity and thus for lowering costs.

Many factors serve to improve productivity:
- Reduction of cooling time, therefore savings in required machine hours
- Improvement of product quality
- Increasing availability of production plants
- Decreasing running cost
- Reduction of maintenance cost

---

gwk integrat 4D
Optimal product quality through homogeneous temperature distribution by temperature control with close-to-cavity mould inserts.

gwk moldclean
Increased productivity through effective, automatically controlled cleaning of heat exchange surfaces in cooling and temperature controlled circuits.

gwk tecoc
The compact series with excellent price-performance ratio for the demanding plastics processor.

gwk weco
Controllable production in variable climatic conditions and high flexibility with compact, energy-saving water chillers using environmentally friendly refrigerant.

gwk protemp
High-performance temperature controller with increased flow rate and reduced energy consumption due to high quality stainless steel centrifugal pump.

gwk tecow/wd
Effective temperature control of applications with high material throughput. Also ideal for pre-heating of large injection moulds.

gwk service
Decreasing the maintenance cost and protection of company owned resources through professional execution of installation and maintenance works incl. cooling water treatment.

gwk skl/skw
Reliable and economic supply of cooling water in the low temperature range, even under the toughest ambient conditions.

gwk hermeticool hybrid
Innovative cooling system to decrease the running and maintenance cost in comparison to conventional cooling systems.

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